

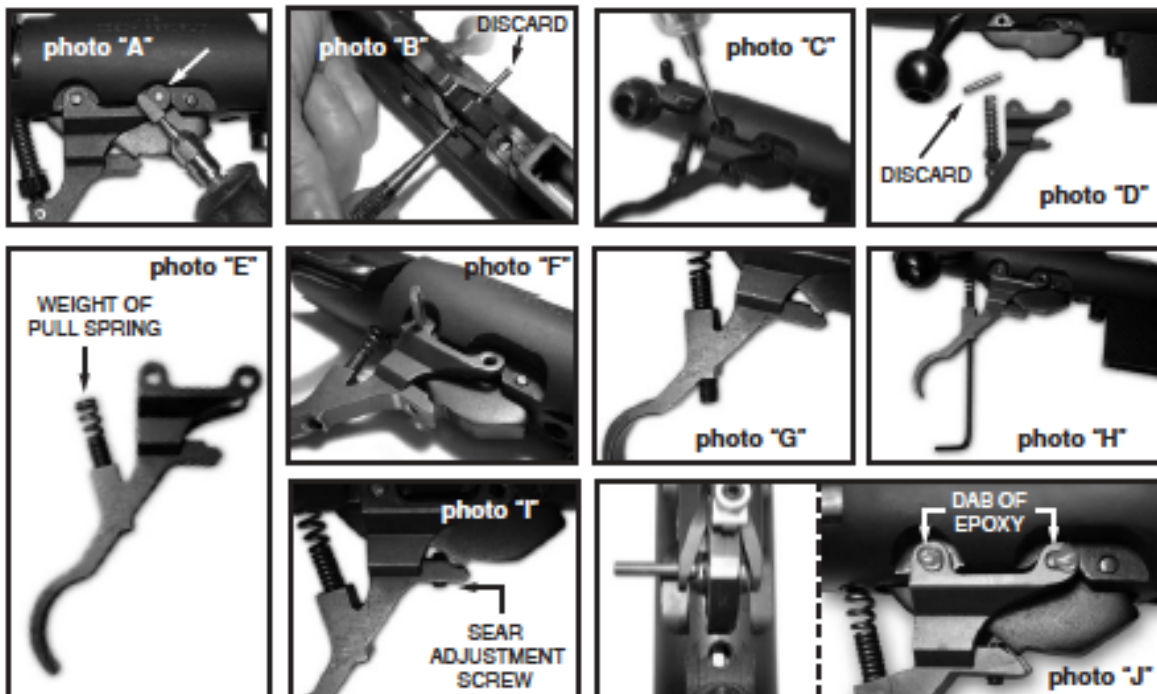


## **RIFLE BASIX**

Replacement Trigger Systems

Phone: (704) 499-3087 • Fax: (704) 573-3768 • PO Box 49064 • Charlotte, NC 28277

### **INSTRUCTION SHEET FOR RIFLE BASIX CZ-52 CZ 452 Bolt Action Rimfire Rifles**



**IMPORTANT!** To insure a successful installation, please follow instructions in the exact sequence which they are listed.

- 1) Note assembly of trigger guard and magazine. Leave bolt IN receiver, remove action screws and remove barreled action from stock.
- 2) With Dremel tool, grind end flush on bolt stop release pin (see photo "A"). Tap out pin and discard (see photo "B").
- 3) "COCK" and "DRY FIRE" action leaving bolt CLOSED. Tap out trigger pivot pin and discard. Remove trigger assembly (see photos "C" & "D").
- 4) Install new weight of pull spring in Rifle Basix trigger (see photo "E"). WITH BOLT IN RECEIVER AND CLOSED, install new trigger and spring using NEW pivot pin (see photo "F"). Make SURE trigger is FREE after installation. Install weight of pull adjustment screw (see photo "G"). Turn screw clockwise to compress spring SLIGHTLY (see photo "H").
- 5) Raise bolt handle and pull back slightly, allowing action to "cock". "Dry fire" to confirm operation of trigger, adjust screw for desired weight of pull.
- 6) If any "creep" is present in trigger operation, install optional sear adjustment screw, rotate clockwise to eliminate "creep" and LIGHTLY crimp threads on screw or use a small amount of Loctite to maintain adjustment. (see photo "I").
- 7) Install new 3mm x 18mm sear release pin in trigger (see photo "J"). Both 3mm x 18 mm pins may be retained by a dab of epoxy on one or both ends. Confirm release of bolt stop by pulling trigger into DEEP overtravel and removing bolt. Re-install barreled action in stock.

Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating bolt and safety.

***Always handle your rifle with care. Close bolt slowly and carefully while keeping your rifle pointed in a safe direction.***