



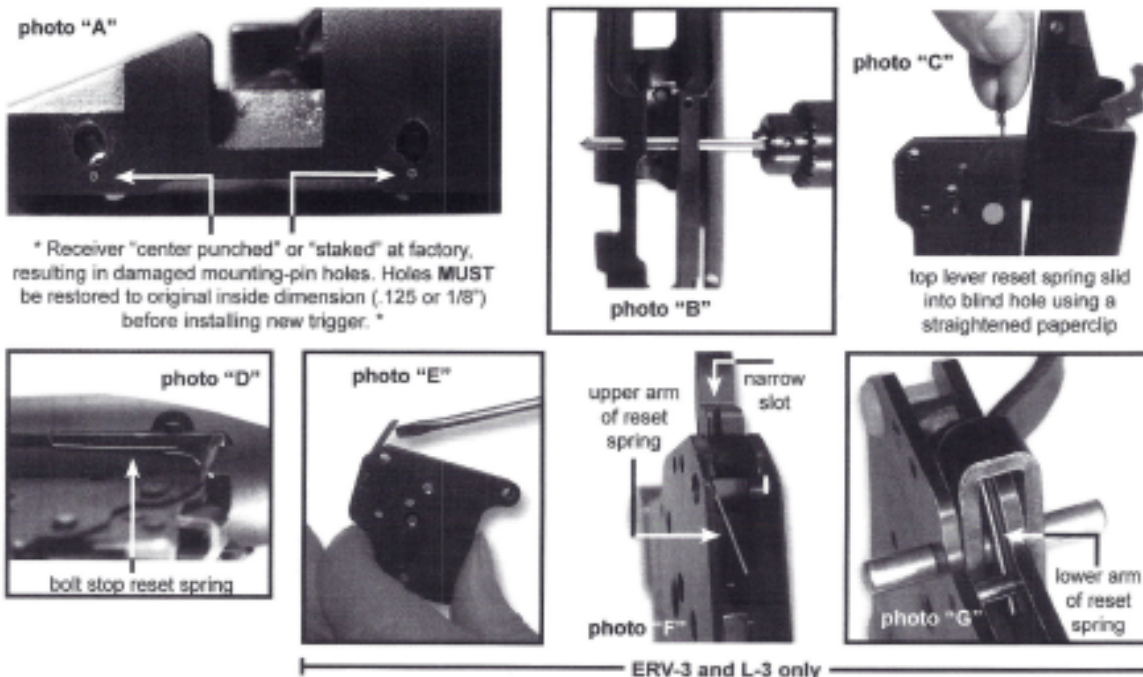
## RIFLE BASIX

Replacement Trigger Systems

Phone: (704) 499-3087 • Fax: (704) 573-3768 • PO Box 49064 • Charlotte, NC 28277

### INSTRUCTION SHEET FOR RIFLE BASIX REMINGTON TRIGGERS

\* Read and follow instructions CAREFULLY - CALL BEFORE RE-ADJUSTING \*



- 1) Confirm rifle is unloaded. Remove bolt from receiver, and remove barreled action from stock. Remove safety parts and bolt stop release. Drive out mounting pins with a drift punch (or nail set) and discard pins.
- 2) Remington receivers are "staked" at the factory in the area beneath the pins (photo "A"). This "stake" must be removed BEFORE attempting to install ANY new trigger! A .125 chucking reamer or 1/8" drill bit may be used in a drill to re-establish the .125 INSIDE dimension of BOTH mounting pin holes (photo "B"). The new mounting pins supplied with our triggers are precision ground to .1235, and will provide the proper "slip fit" in a .125 hole.
- 3) L-1 and LV-1 installation (ERV-3 and L-3 read step #4 first):  
Remove white panel nuts from trigger, remove top lever (do not lose top lever reset spring). Install trigger in receiver with top lever in place and push short front mounting pin through receiver, trigger AND top lever with your FINGERS. DO NOT drive or "tap" pin with a hammer! Raise top lever and install top lever reset spring in blind hole in trigger housing see photo "C". Rotate trigger assembly into place and install long rear pin with your FINGERS. Rear mounting pin hole may be reamed with trigger "in place" if necessary. For correct installation of bolt and stop reset spring, see photo "D".
- 4) ERV-3 and L-3 installation: (photos "E, F, G"):  
**IMPORTANT:** Make CERTAIN upper arm of 2nd lever reset spring is in narrow slot in underside of 2nd lever BEFORE installing trigger. Safety lever should be installed to right of LOWER reset spring arm (photo "G"). Left hand safeties cannot be used with ERV-3's or L-3's. Proceed to Step #3.

Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating bolt and safety.

***Always handle your rifle with care. Close bolt slowly and carefully while keeping your rifle pointed in a safe direction.***