



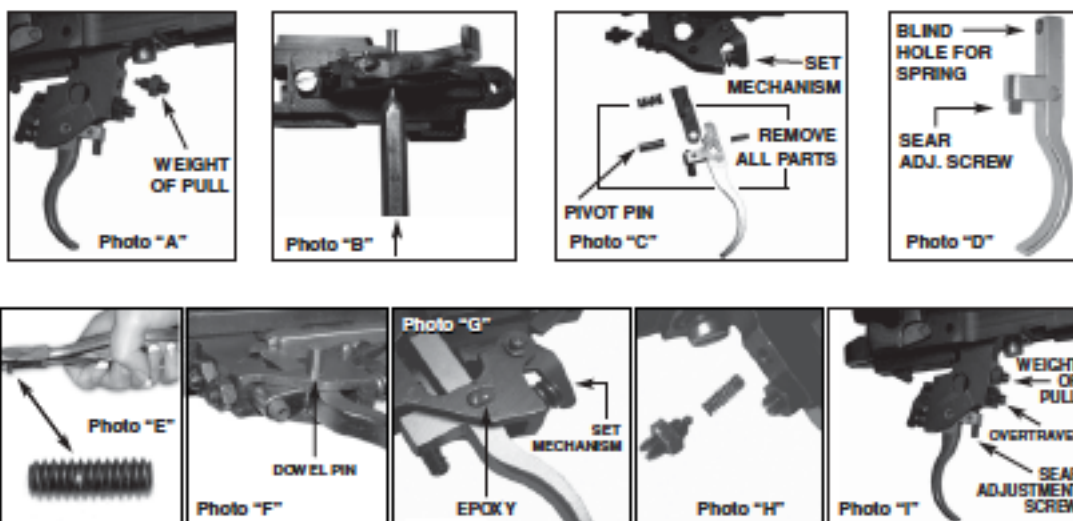
RIFLE BASIX

Replacement Trigger Systems

Phone: (704) 499-3087 • Fax: (704) 573-3768 • PO Box 49064 • Charlotte, NC 28277

INSTRUCTION SHEET FOR RIFLE BASIX CZ-53 & CZ-527

CZ MODELS 453, 527, 550, ALL CENTERFIRE & RIMFIRE MODELS WITH "SET" TRIGGERS



1. Remove bolt from receiver, and remove barreled action from stock. Loosen "jam" nut on weight or pull adjustment screw, and remove screw and nut (Photo A).
2. Using a "drift" or "pin" punch, tap out trigger pivot pin from opposite side of "peened" over end (Photo B). Remove pin and all related trigger parts (Photo C). Do NOT remove ANY part of "set" mechanism.
3. Install NEW sear adjustment screw in BASIX trigger and rough adjust as shown (Photo D). Screw may be crimped SLIGHTLY (Photo E) to maintain adjustment, OR blue loctite may be used.
4. Install new BASIX trigger in stanchion with 3MM x 10MM dowel pin provided (Photo F). Pin should be installed with your FINGERS. Confirm trigger is COMPLETELY FREE. Pin may be retained with a small drop of epoxy (Photo G). Install NEW weight of pull spring, followed by original weight of pull adjustment screw and "jam" nut (Photo H). Turn adjustment screw clockwise to compress spring slightly. Be sure spring is seated in blind hole of trigger.
5. Re-install bolt in receiver and check for trigger operation by "dry" firing. Adjust weight of pull screw for desired weight of pull, and LIGHTLY tighten "jam" nut.
6. "Cock" action and turn sear adjustment screw clockwise, until action "dry" fires, then turn screw counter-clockwise 1/4 turn. LIGHTLY tighten "jam" nut. With action in "FIRED" condition, turn over travel screw clockwise until it touches trigger, then turn counter-clockwise 1/4 turn, and LIGHTLY tighten "jam" nut.
7. Refer to (Photo I) for identification of all adjustments.
8. Re-install barreled action in stock.

Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating bolt and safety.

Always handle your rifle with care. Close bolt slowly and carefully while keeping your rifle pointed in a safe direction.